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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

Anslation interna-	PATENT COOPERA PC'		PCT/FR200
ans interna	TIONAL PRELIMINAR	_	ATION REPORT
	(PCT Article 36 a	and Rule 70)	
Applicant's or agent's file reference 345132 D20524 JCH	FOR FURTHER ACTIO	N.I	cation of Transmittal of Internat Examination Report (Form PCT/IPEA/
International application No. PCT/FR2003/002512	International filing date (da 12 août 2003 (12.	y/month/year)	Priority date (day/month/year) 14 août 2002 (14.08.2002)
International Patent Classification (IPC) o B23K 23/00			
Applicant	RAILTECH INTERN	IATIONAL	
This international preliminary ex and is transmitted to the applican		red by this Intern	national Preliminary Examining Authori
2. This REPORT consists of a total	of6 sheets, inclu	ding this cover s	heet.
amended and are the basis		taining rectifica	on, claims and/or drawings which have tions made before this Authority (see
These annexes consist of a	a total of sheets		
3. This report contains indications r	relating to the following items:		
I Basis of the repo	rt		
II Priority			
III Non-establishme	ent of opinion with regard to nov	elty, inventive st	ep and industrial applicability
IV Lack of unity of	invention		
V Reasoned statem citations and exp	ent under Article 35(2) with regularitions supporting such staten	ard to novelty, in	ventive step or industrial applicability;
VI Certain documen			
	n the international application		
	ions on the international applicat	ion	
Date of submission of the demand	Date	of completion of	of this report
12 mars 2004 (12.0	3.2004)	12 No	evember 2004 (12.11.2004)
Name and mailing address of the IPEA/E	EP Aut	norized officer	
		phone No.	

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International application No.

PCT/FR2003/002512

1. 1	DH212 (or the re	port				
1.	With	regard to	the elements of the international application:*				
		the inte	mational application as originally filed				
	冈	the des	cription:				
٠		pages	1-30 , as originally filed				
		pages	, filed with the demand				
		pages	, filed with the letter of				
1	N						
		the clai					
		pages	1-11 , as originally filed				
		pages	, as amended (together with any statement under Article 19				
		pages	, filed with the demand				
		pages	, filed with the letter of				
	\boxtimes	the dra	vings:				
		pages	1/2-2/2 , as originally filed				
		pages	, filed with the demand				
		pages	, filed with the letter of				
	\Box	he seaue	nce listing part of the description:				
1	L `	pages					
		pages	, as originally filed				
		pages	, filed with the demand , filed with the letter of				
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2.	With	regard t	o the language, all the elements marked above were available or furnished to this Authority in the language in which hal application was filed, unless otherwise indicated under this item.				
	These	e elemen	ts were available or furnished to this Authority in the following language which is:				
		the lan	guage of a translation furnished for the purposes of international search (under Rule 23.1(b)).				
	\sqcap		guage of publication of the international application (under Rule 48.3(b)).				
	而		guage of the translation furnished for the purposes of international preliminary examination (under Rule 55.2 and/				
		or 55.3					
3.	With	regard	to any nucleotide and/or amino acid sequence disclosed in the international application, the international xamination was carried out on the basis of the sequence listing:				
		•	contained in the international application in written form.				
	H						
	H		together with the international application in computer readable form.				
	님		ed subsequently to this Authority in written form.				
	님		ed subsequently to this Authority in computer readable form.				
			atement that the subsequently furnished written sequence listing does not go beyond the disclosure in the tional application as filed has been furnished.				
			atement that the information recorded in computer readable form is identical to the written sequence listing has arnished.				
4.		Tt	nendments have resulted in the cancellation of:				
4.		The an					
		H	the description, pages				
		 	the claims, Nos.				
			the drawings, sheets/fig				
5.		This re beyond	port has been established as if (some of) the amendments had not been made, since they have been considered to go the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**				
	in th	acement is repor 70.17).	sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to t as "originally filed" and are not annexed to this report since they do not contain amendments (Rule 70.16				
**	Any r	eplacem	ent sheet containing such amendments must be referred to under item 1 and annexed to this report.				

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ication No. Internation PCT/FR 03/02512

X7	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
١ ٧٠	citations and explanations supporting such statement

′. 	Reasoned statement under Article 35(2) with regard to hovelry, inventive step of industrial approximations supporting such statement						
	Statement						
	Novelty (N)	Claims	5-9, 11	YES			
140	110,019 (29)	Claims	1-4, 10	NO NO			
	Y westing stop ((C))	Claims	8	YES			
	Inventive step (IS)	Claims	1-7, 9-11	NO			
	Industrial applicability (IA)	Claims	1-11	YES			
	industrial applicability (21)	Claims		NO			

Citations and explanations 2.

Reference is made to the following documents:

D1: DE 198 22 851 A

D2: EP 0 407 240 A (cited in the application)

D3: DE 196 35 173 C

Lack of novelty 1.

Claim 1 1.1

The present application does not comply with PCT Article 33(1) since the subject matter of claim 1 does not meet the novelty requirement of PCT Article 33(2).

D1 describes (the references in brackets are to that document)

a cover (14) intended to close an upper opening (11a), of specific internal dimensions, in an aluminothermic reaction chamber of a crucible (2), the cover comprising to this end an outer lower peripheral edge (an outer annular part of the cover) which can rest on an upper peripheral edge (11) delimiting the upper opening,

the cover (14) being substantially continuous and bearing integrally, via the lower edge, a

substantially continuous, annular filter lining (14a) suitable for forming a substantially continuous intermediate device for supporting the lower edge on the upper edge (11), and

the weight of the cover (14) being sufficient to withstand solely by gravity any gas pressure that may build up in the chamber during an aluminothermic reaction (since D1 does not specify any means of securing the cover, for example clips, the features concerning securing by the inherent weight of the cover alone are implicit).

- 1.2 Claims 2 to 4 and 10

 D1 also describes all the features of these claims

 (filter linings are typically compressible and hence implicit).
- 2. Lack of inventive step Dependent claims 5 to 7, 9 and 11 do not contain any features which, combined with the features of any claim to which they refer, might define subject matter which would satisfy the PCT inventive step requirements.

Claims 5 and 6: The cover flange is an alternative design to that proposed in D1 (holes 11a) for protecting the filter lining from sprayed particles produced by the aluminothermic reaction. The features concerning play between the filter lining and this flange are obvious (see D1) since the gaseous reaction products have to be able to pass through the filter lining.

Claims 7 and 9: A cover designed as a pot and a cover designed with centring means are known from D2. Therefore these claims are obvious from the disclosure in D1 and D2.

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Claim 11: The use of sand agglomerated with a binder is known in the prior art (see D3, for example).

3. The combination of features in claim 8 is not disclosed in the prior art and cannot be derived therefrom in an obvious manner, for the following reasons.

The subject matter of claim 8 differs from the prior art in that there is annular play between the flange and the filter lining, and in that the lower edge of the cover has blind cavities, located and distributed over the periphery, resulting in a larger filtering surface area towards the interior, since part of its periphery and height are exposed towards the aluminothermic reaction chamber.

Therefore the subject matter of claim 8 is novel (PCT Article 33(2)).

The problem addressed by the present invention can thus be considered that of improving dust filtration. The solution to this problem proposed in claim 8 of the present application is considered to involve an inventive step (PCT Article 33(3) since it cannot be derived in an obvious manner from the prior art.